

Installation Procedure

1. Install 3/8 jamb nuts and washers on 3/8 threaded rod.



2. Slide 3/8 threaded rod thru main bodies and install washers and 3/8 nuts on threaded rod leave loose.



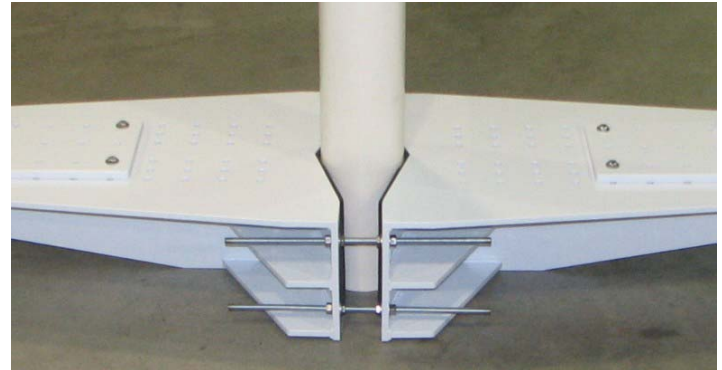
3. Attach adjustment plates to each main body arms with 6 1/4x20 bolts with 5/16 washers on top and bottom and secure with 1/4 wiz nuts leave loose.



4. Clean piston of oil and slide clamp around piston low



enough for clamp to be below car guide shoes. Install platen plate and align with bolster channel. SNUG 3/8 nuts on outside of main body. DO NOT OVER TIGHTEN



5. Tighten jamb nuts



6. Adjust arms out to rails. Use perforated slide plate if needed for center to center offset. Tighten all 1/4 x 20 nuts and bolts.
7. Recheck all adjustments
8. Run piston up to reattach platen plate to bolster channel.
9. Bring elevator down and remove guide. DO NOT LET GUIDE HIT OR REST ON BUFFERS OR JACK HEAD!