

Portable Groove Roller

Description

Mounted to a hand truck to allow the tool to be moved to where the pipe needs to be grooved. Completely self-contained unit with an integral motor, safety foot switch and power plug. Tracking rolls reduce pipe "walk-off".

The VE106 is provided with 110volt, 15 amp power and VE107 model is provided with 220V, 6 amp power and can groove 1 1/4"/32mm -6"/150mm.

Key Features:

- Carbon Steel
- Copper
- Lt. Wall Stainless Steel
- Stainless Steel



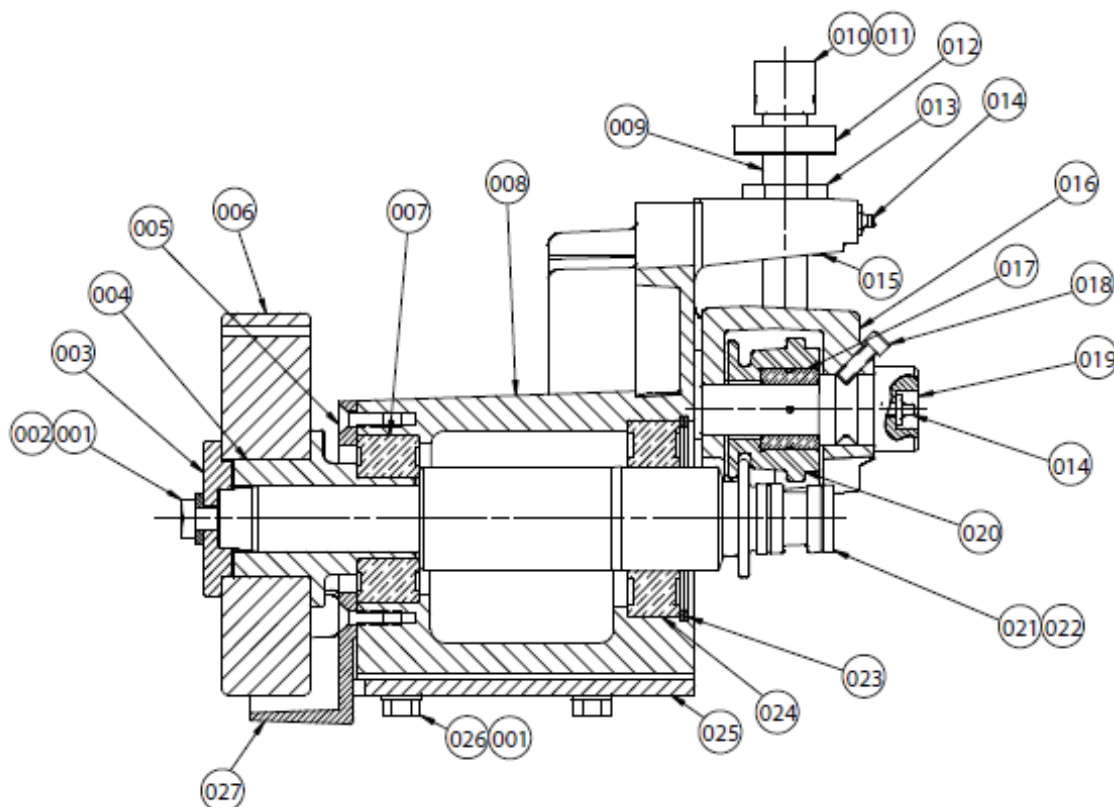
Part No. VE106

PARTS ORDERING INFORMATION

When ordering parts, the following information is necessary for Victaulic to process the order promptly:

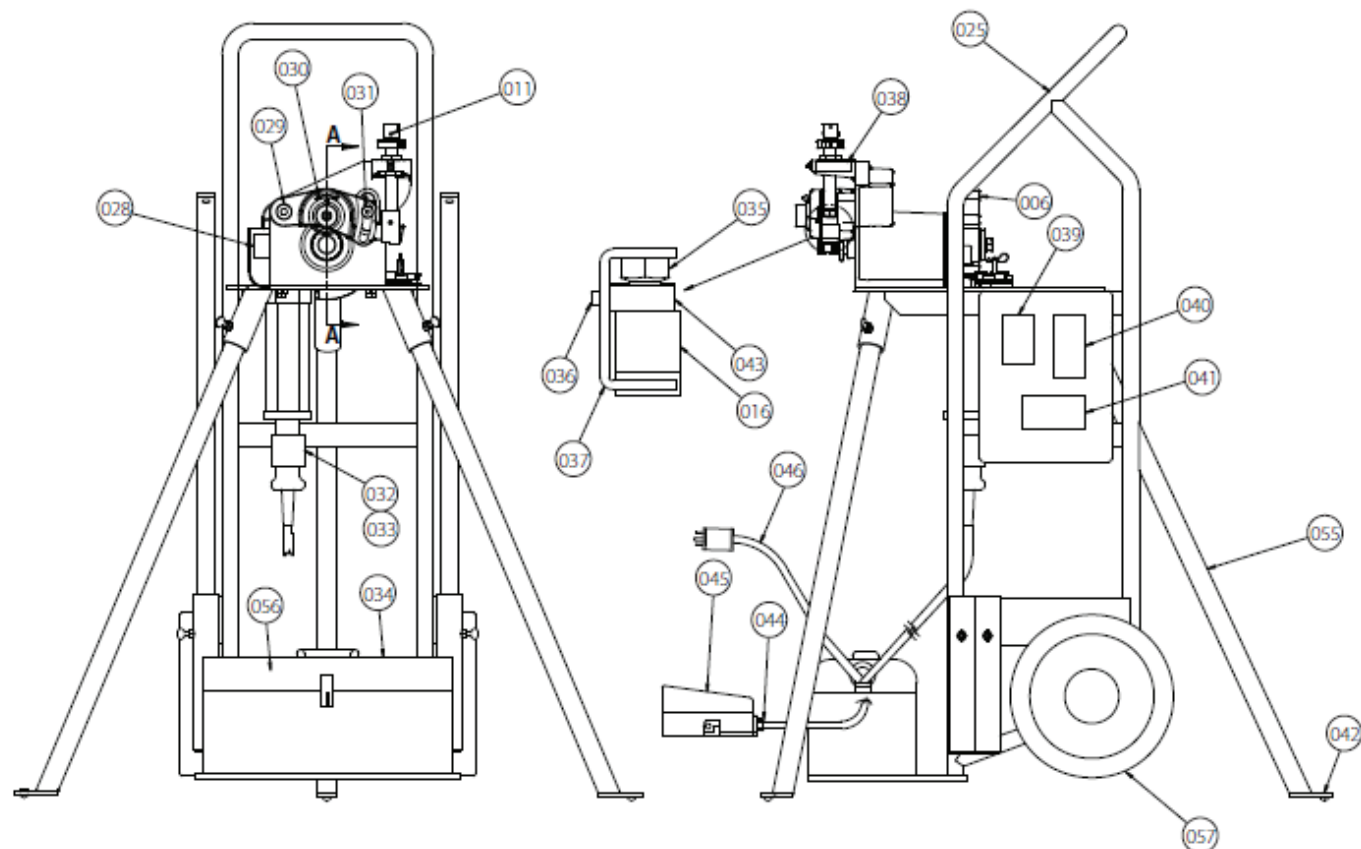
1. Tool Model Number – VE106 Groove-N-Go
2. Tool Serial Number – The Serial Number can be found on the side of the tool.
3. Quantity, Item Number, Part Number, Description
4. Where to send the part(s) – Company Name and Address
5. To whose attention to send the part(s)
6. Purchase Order Number

VE106 Groove-N-Go Portable Pipe/Tubing Roll Grooving Tool

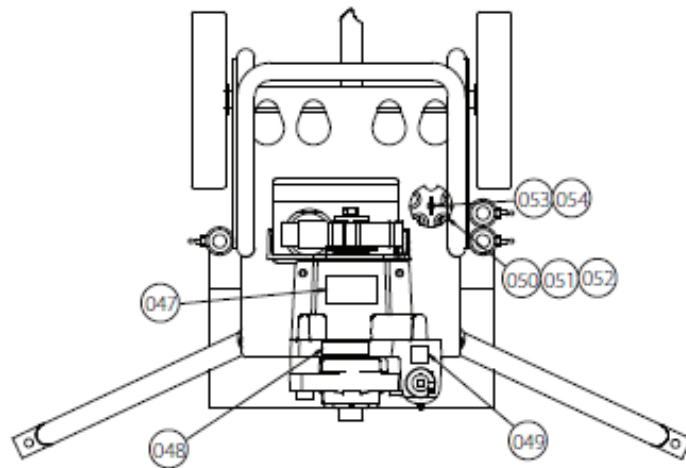


Item#	Part #	Qty.	Description
001	N-W03-060-000	5	3/8" Lock Washer, Pltd.
002	N-S02-060-100	1	3/8 - 16 UNC x 1.00 Lg. Hex Head Bolt, Grd. 8, Pltd.
003	R-006-106-PLT	1	Drive Key
004	R-004-106-PLT	1	Drive Hub
005	N-S18-040-012	4	1/4 - 20 UNC x 0.75 Lg. Flat Hd. Csk. Screw, Blk. Ox.
006	N-005-817-110	1	Power Drive
007	N-B01-120-001	1	Double Row Ball Bearing
008	R-001-106-MCH	1	Tool Head
009	R-007-106-PLT	1	Ram Shaft
010	R-018-226-MCH	1	Drive Socket
011	N-P08-000-100	1	0.156 Dia. x 1.00 Lg. Shear Pin
012	R-021-226-MCH	1	Depth Stop Collar with 1/4 - 28 UNF x 0.75 Lg. Socket Head Cap Screw
013	R-046-226-MCH	1	Body Nut
014	N-M01-000-007	2	1/4 - 28 Grease Fitting, Straight
015	R-048-226-MCH	1	Body Insert
016	R-002-106-MCH	1	Arm
017	N-B02-087-001	1	Roller Bearing
018	N-S03-040-012	1	1/4 - 20 UNC x 0.75 Lg. Socket Head Cap Screw, Blk. Ox.
019	R-005-106-PLT	1	Upper Shaft
020	R-912-106-U06	1	Upper Roll (1 1/4 - 6" Steel)
021	R-912-106-L03	1	Lower Roll Shaft (1 1/4 - 3" Steel)
022	R-904-106-L06	1	Lower Roll Shaft (4 - 6" Steel)
023	N-T03-000-029	1	Retaining Ring
024	N-B02-011-109	1	Roller Bearing
025	R-011-106-ASY	1	Cart Assembly
026	N-S01-060-100	4	3/8 - 16 UNC x 1.00 Lg. Hex Head Bolt, Pltd.
027	R-003-106-MCH	1	Mounting Plate

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Item#	Part #	Qty.	Description
028	R-069-272-LAB	1	Name Plate
029	N-S05-012-108	1	0.75 Dia. x 1.50 Lg. Shoulder Bolt, Blk. Ox.
030	R-019-106-LBL	1	Label, Pipe Rotation
031	N-S05-080-108	1	0.50 Dia. x 1.50 Lg. Shoulder Bolt, Blk. Ox.
032	R-701-226-PLT	1	Trigger Clamp
033	N-S32-040-008	2	1/4 - 20 UNC x 0.50 Lg. Thumb Screw, Pltd.
034	R-016-106-LBL	1	Label, Identification
035	R-021-106-FNH	1	Ram Shaft Nose
036	N-S03-006-006	1	#6 - 32 x 0.38 Socket Head Cap Screw, Blk. Ox.
037	R-023-106-FNH	1	Roll Arm Lifter
038	R-034-272-LAB	1	Label, Depth Stop Adjustment Direction
039	R-070-260-VE0	1	Label, Copper "C" Diameter Reference
040	R-009-424-LBL	1	Label, "C" Diameter Reference
041	R-031-272-LAB	1	Label, Instruction Warning
042	N-M24-000-001	3	Grommet



Item#	Part #	Qty.	Description
043	R-022-106-FNH	1	Nose Socket
044	N-E06-000-001	2	Cord Grip Connector
045	N-E03-000-002	1	Footswitch
046	N-E04-000-011	15 feet	12 - 3 Extension Cord with Pigtail
047	R-028-226-LBL	1	Label, Instruction Warning
048	R-021-417-LAB	1	Label, Tool Company
049	R-049-226-LBL	1	Label, Grease Daily
050	R-008-106-PLT	1	Groove Depth Gauge (1 1/4 - 6" Sch. 40 Steel)
051	R-009-106-PLT	1	Groove Depth Gauge (1 1/4 - 6" Sch. 5/10 Steel)
052	R-010-106-PLT	1	Groove Depth Gauge (2 - 6" Copper)
053	N-P07-050-200	1	0.25 Dia. x 2.00 Lg. Clevis Pin, Adjustable
054	N-M16-000-004	1	1/4 - 1/2" Shaft Dia. Range Hairpin
055	R-015-106-PNT	3	Leg
056	R-001-700-BOX	1	Tool Box
057	N-CT2-512-406	2	Wheel