

V2 SAFETY BLOCK SERVICE KIT

Part No. 10-10064136

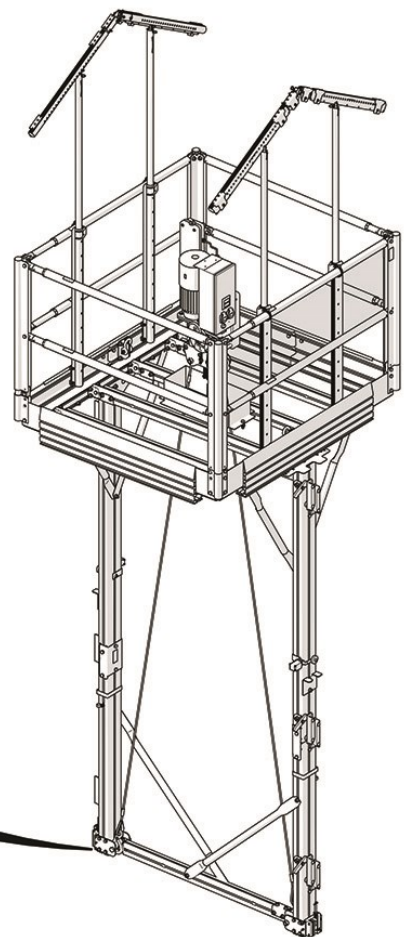
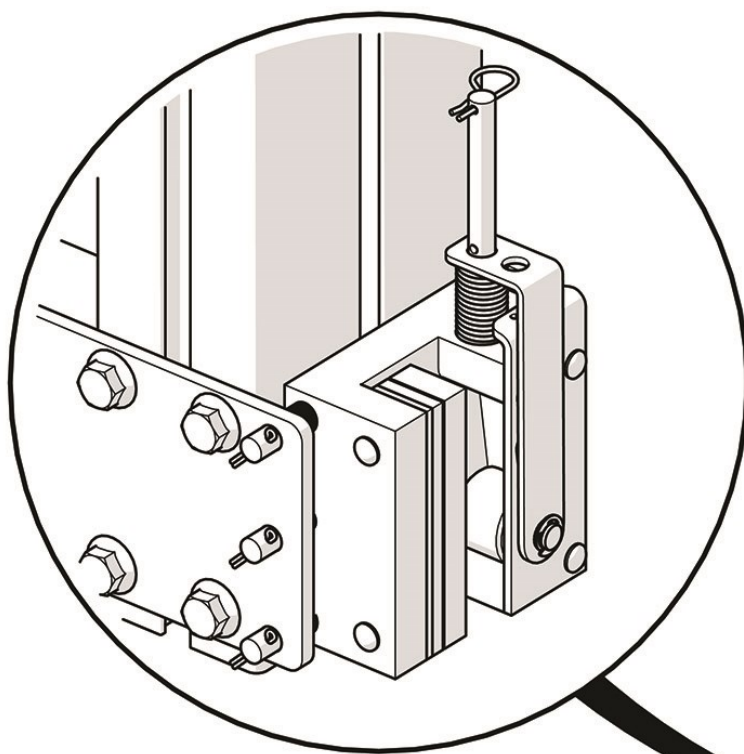


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NOTICE

GENERAL WARNINGS

The equipment covered in this manual should only be installed, used, and serviced by qualified personnel trained in proper work and safety procedures. This manual is intended to assist such trained individuals in the installation and use of this equipment and is not intended as a substitute for proper training and experience.

This document or any other information regarding this equipment is not intended to cover all of the possible situations which may be encountered while using the equipment described herein. Should specific situations arise which are not covered by the information provided, or should the user desire further details, the specifics should be directed to Wurtec, Inc.

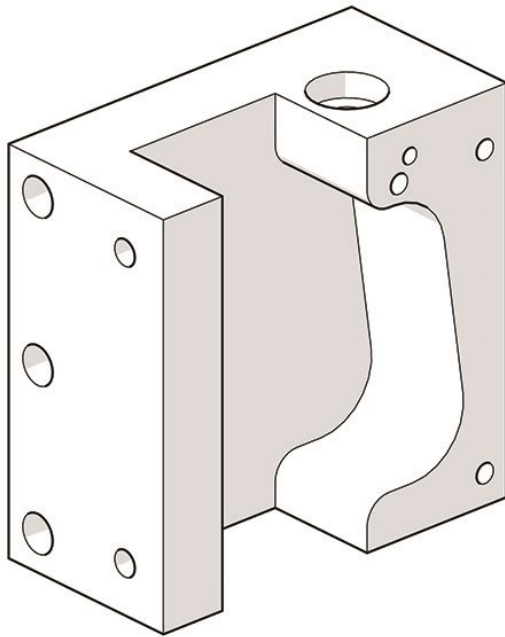
Note: In the effort of continuous product improvement, Wurtec, Inc. reserves the right to modify the design and specifications of this product at any time without notice.

RETURN INFORMATION

If you were issued an RMA for a Safety Block, please return the damaged Block to Wurtec to receive a credit for your purchase. Follow these steps to complete your return:

1. Be sure to obtain an RMA and clearly mark the outside of the box with the RMA number.
2. Ship only the items that are authorized.
3. Ship items to:

wurtec
RMA Department
6200 Brent Drive
Toledo, OH 43611

PACKING LIST

Safety Block



V2 Slide Rod



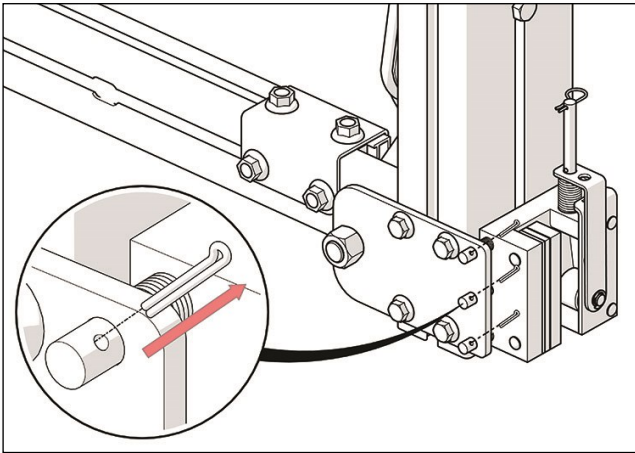
Spring Pin

INSTALLATION / ASSEMBLY TOOLS REQUIRED

The following tools are the minimum required for installation:

- Flathead Screwdriver
- Red Loctite
- Allen Wrenches
- Heat Gun

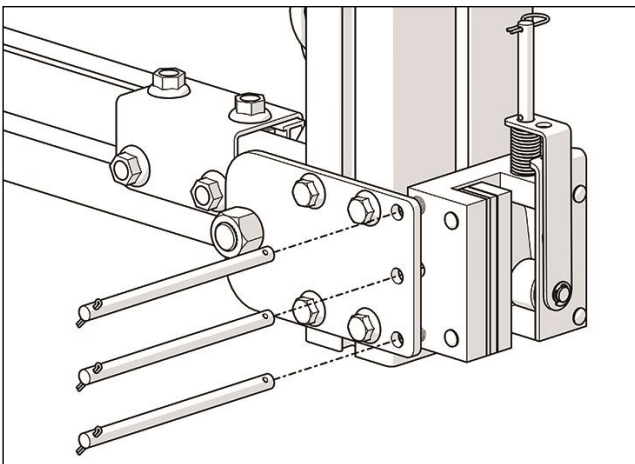
REMOVAL INSTRUCTIONS



Step 1: Remove the Cotter Pins

Step 1: Remove the Cotter Pins

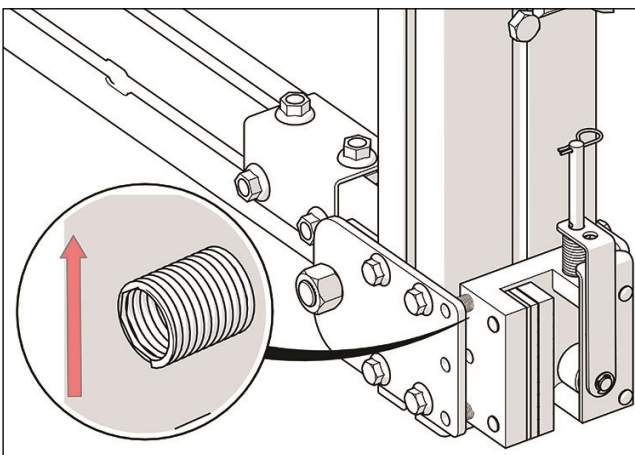
- Remove the (3) cotter pins from one side of the safety rods.



Step 2: Remove the Safety Rods

Step 2: Remove the Safety Rods

- Once the cotter pins are removed, the (3) safety rods can slide off of the safety block assembly.



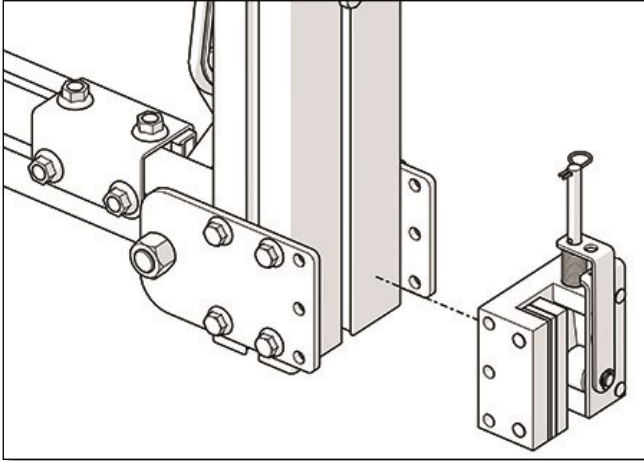
Step 3: Remove the Springs

Step 3: Remove the Springs

- After removing the safety pins, the (2) springs on one side of the safety block can be removed.
- **NOTE:** The springs are located on one side of the safety block only. When installing the new safety block, the springs will need to go back on the side they were removed from.

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REMOVAL INSTRUCTIONS

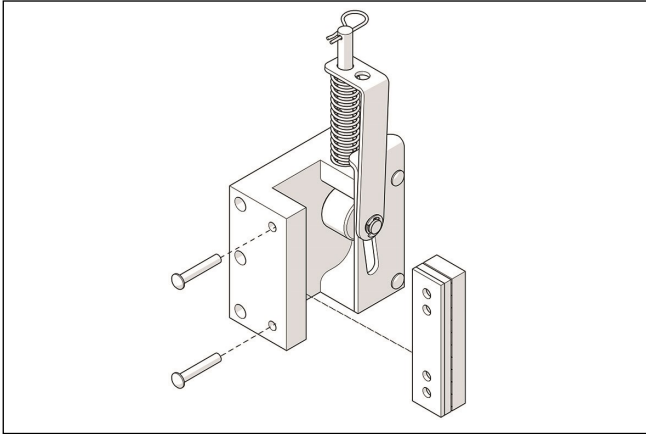


Step 4: Remove the Safety Assembly

Step 4: Remove the Safety Assembly

- After the hardware is removed, the safety assembly can be pulled off the side stile for replacement.

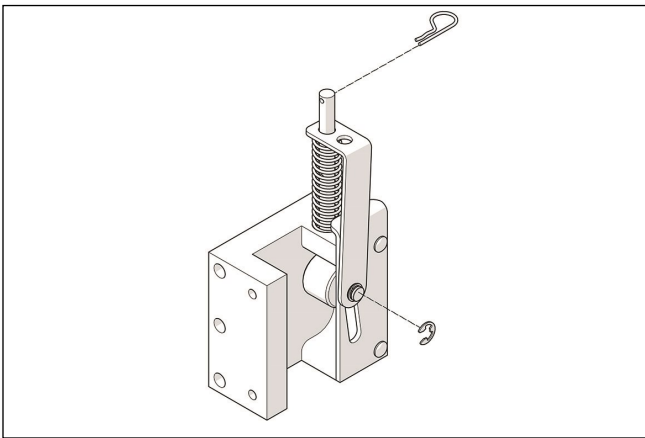
DISASSEMBLY INSTRUCTIONS



Step 1: Removing/Adding the Spacers

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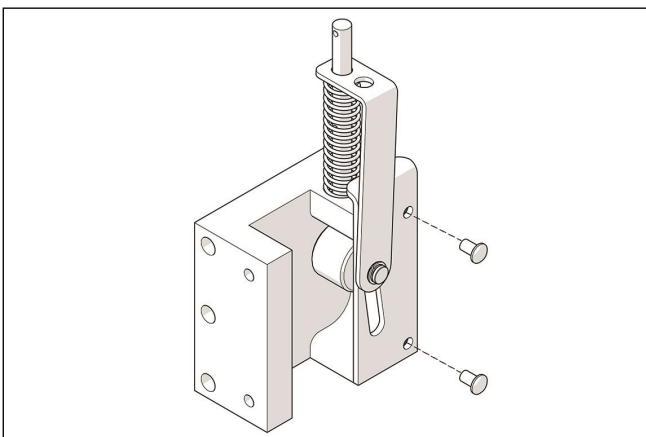
- After removing the old Safety Block, the old Spacers and hardware can be removed and added to the new Safety Block.
- Using an Allen Wrench, remove the two Button Head Screws holding the Spacers in place, then remove the Spacers.



Step 2: Removing Clips and Pins

Step 2: Removing Clips and Pins

- Remove the Hitch Pin from the top of the Slide Rod.
- Remove the E-Clip that secures the Roller in place.



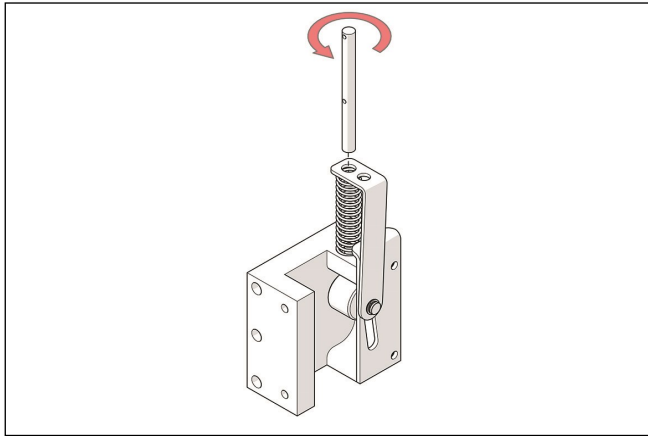
Step 3: Remove the Fasteners

Step 3: Remove the Fasteners

- Use a Heat Gun to warm/loosen the Loctite securing the Button Screws.
- Remove the Button Screws.

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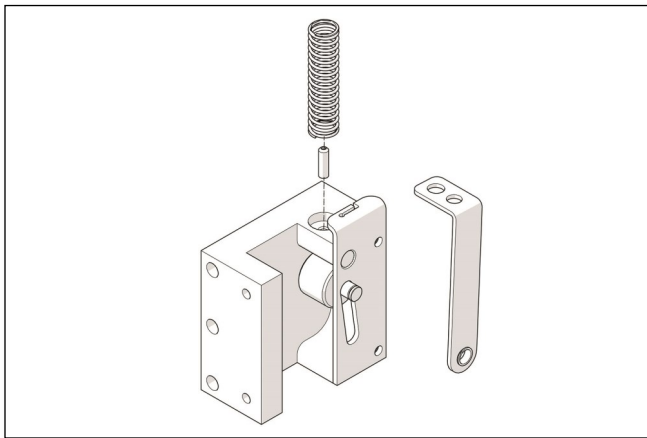
DISASSEMBLY INSTRUCTIONS



Step 4: Removing the Rod

- Unscrew the Rod and remove. *NOTE: When removing the Rod, the Spring will decompress. Use caution when removing, and keep fingers/hands away from the Spring.
- Discard the Rod.

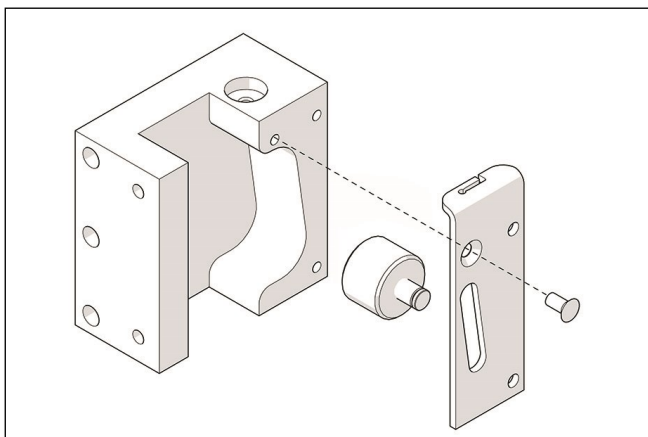
Step 4: Removing the Rod



Step 5: Remove the Linkage and Spring

- Remove the Roller Linkage and Spring.
- Use a Heat Gun to warm/loosen the Loctite securing the Set Screw.
- Remove Set Screw and discard.

Step 5: Remove the Linkage and Spring



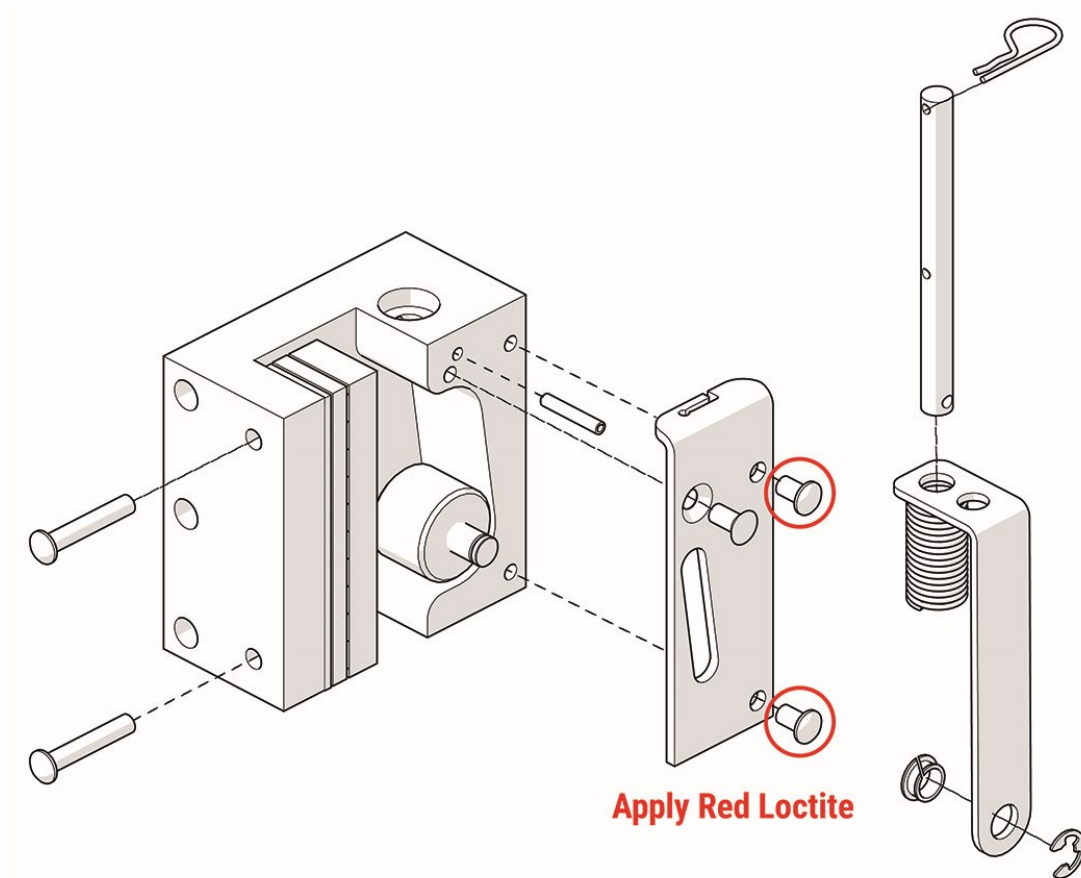
Step 6: Removing the Cover Plate and Roller

- Remove the Flat Head Screw on the front of the Cover Plate.
- Remove the Plate and the Roller.

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ASSEMBLY INSTRUCTIONS



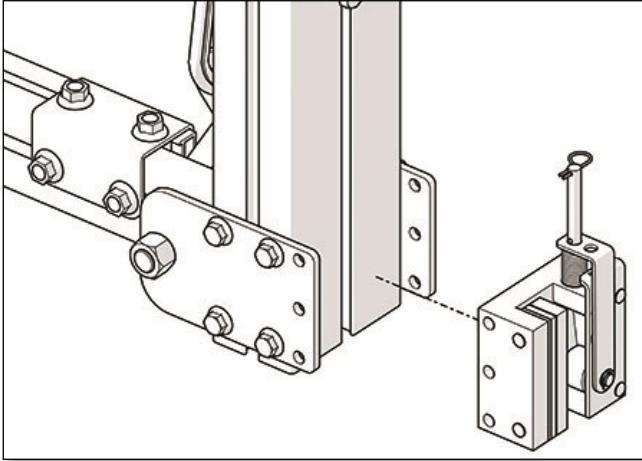
Apply Red Loctite

Assembling the New Block

- Add the Spacers to the new Safety Block and secure them in place with the Screws.
- Add the Roller, then add the Plate. Secure with the Flat Head Screw.
- Apply Red Loctite to the two Button Head Screws and Screw them into the Plate/Block.
- Insert the Nylon Insert into the Roller Linkage. Align the Spring underneath the Linkage and insert the new Rod part way through the hole. *NOTE: Align the Rod as shown so the Spring Pin can be slotted into the place later.
- Set the Linkage on the Block, ensuring the Roller goes into the Linkage. Secure the Roller with the E-Clip.
- Press down on the Linkage to compress the Spring. Insert the new Rod through the block, aligning the holes in the Rod with the holes in the Block. Insert the new Spring Pin into the front of the Block and press it all the way through so it's flush front and back.
- Insert the Hitch Pin to the top of the Rod.

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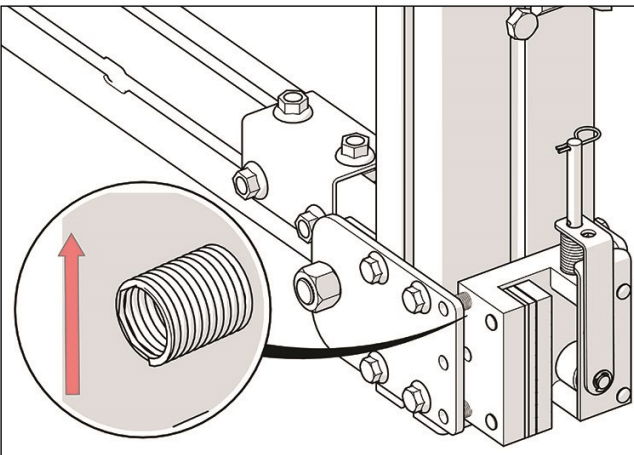
INSTALLATION INSTRUCTIONS



Step 1: Add the Safety Assembly

- Add the Safety Assembly to the Side Stile.

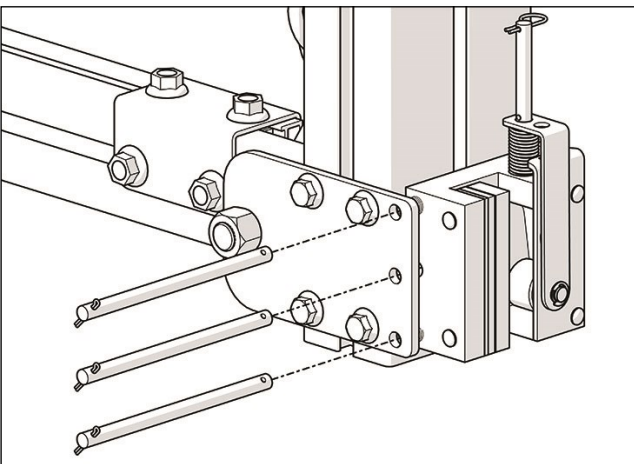
Step 1: Add the Safety Assembly



Step 2: Add the Spring

- Add the Spring in between the Safety Block and Side Stile. Hold in place.
- **NOTE:** The springs are located on one side of the safety block only. When installing the new safety block, the springs will need to go back on the side they were removed from.

Step 2: Add the Spring



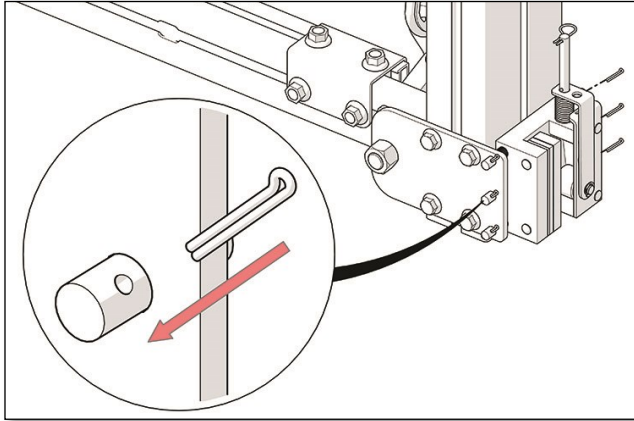
Step 3: Add the Safety Rods

- Slide the three Safety Rods through the Block and Spring.

Step 3: Add the Safety Rods

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REMOVAL INSTRUCTIONS

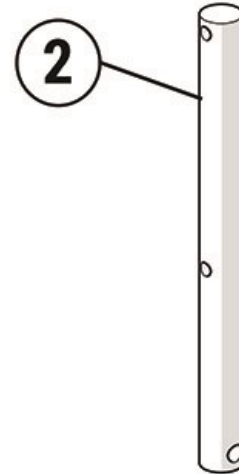
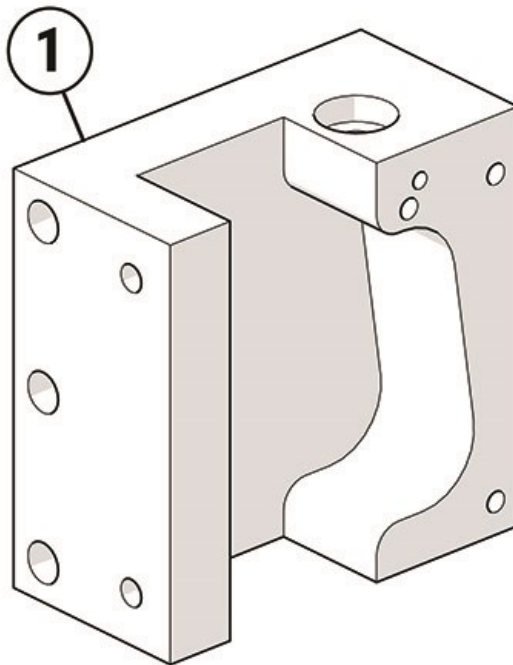


Step 4: Add the Cotter Pins

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- Add the (3) Cotter Pins to hold the Rods in place.

BILL OF MATERIALS



Item	Qty	Part No.	Description	Size	Length
1	1	10-10064107	V2 SAFETY BLOCK	-	-
2	1	10-10064106	V2 SLIDE ROD	-	-
3	1	91610A513	SLOTTED SPRING PIN	M4	32 MM