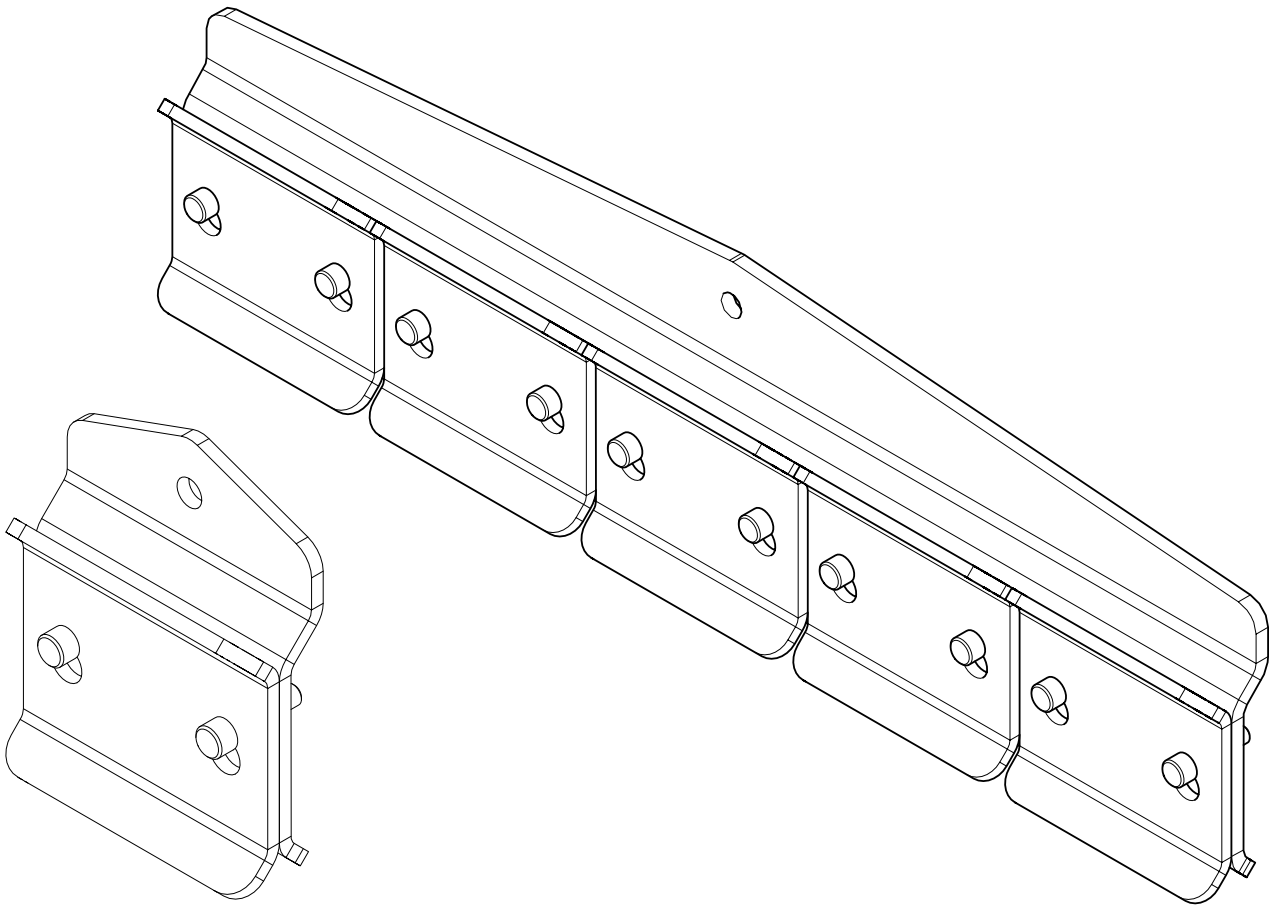
# BELT HOLDBACK TOOLS

**Covers Part Numbers: 70-SBH-A and 70-SBH-05**

INSTALLATION INSTRUCTIONS



Revision: 01 | 11/2026| Document No.: Instructions_10097119

wurtec

# PRODUCT INFORMATION & SAFETY WARNINGS

## PRODUCT WARRANTY & INFORMATION

Scan the QR code to view detailed warranty information at wurtec.com. For questions or product support, contact Wurtec Customer Service at 1-800-837-1066. If a Declaration of Conformity is available for this product, it can be downloaded from its product page on wurtec.com.

## EQUIPMENT DESCRIPTION & INTENDED USE

The 70-SBH-A Single Belt Holdback and 70-SBH-05 Five Belt Holdback restrain traction elevator belts during inspection, adjustment and replacement. Each clamp holds one belt between the clamp plate and hoist bracket secured with bolts. The holdback hangs from a screw pin anchor shackle attached to a rated point in the hoistway. The Five Belt Holdback holds up to five belts side by side, one per clamp.

# ⚠ WARNING

## FAILURE TO COMPLY WITH THE FOLLOWING GUIDELINES COULD RESULT IN DEATH OR SERIOUS INJURY

## EXCLUSION OF LIABILITY

This equipment should only be installed and serviced by trained personnel. This manual is intended as a guide only and is not a substitute for formal training; it may not cover every scenario or condition of use. Wurtec reserves the right to change product design and specifications without notice. Always use standard PPE, including safety glasses, gloves, boots, a hard hat, and fall protection.

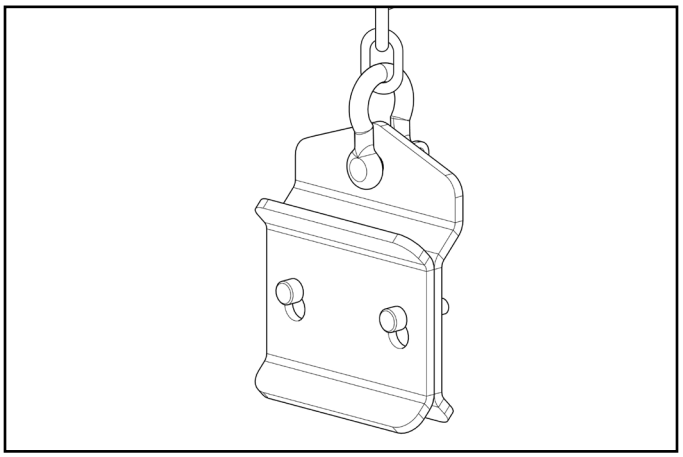
- Do not exceed the maximum rated capacity of 330 lb (150 kg) per clamp.
- Place only one belt in each clamp. Do not stack or overlap belts within a single clamp.
- Always secure the Belt Holdback to a properly rated rigging point using an appropriately rated shackle.
- Ensure each belt is positioned flat and centered between the clamp bolts before tightening. Improper positioning may result in belt slippage.
- Tighten all clamp bolts evenly, alternating from side to side, to 15 ft-lb (20 N·m). Improperly tightened bolts may allow the belt to slip or become unsecured.
- Inspect the Belt Holdback, clamp plates, bolts, and rigging components before each use. Do not use equipment that is damaged, deformed, excessively worn, or missing components.
- Keep hands and fingers clear of pinch points between the clamp plate, belt, and holdback bracket during installation.
- Never stand or work beneath a suspended load supported by the Belt Holdback.

# REQUIRED TOOLS

The following are the minimum required tools for installation:

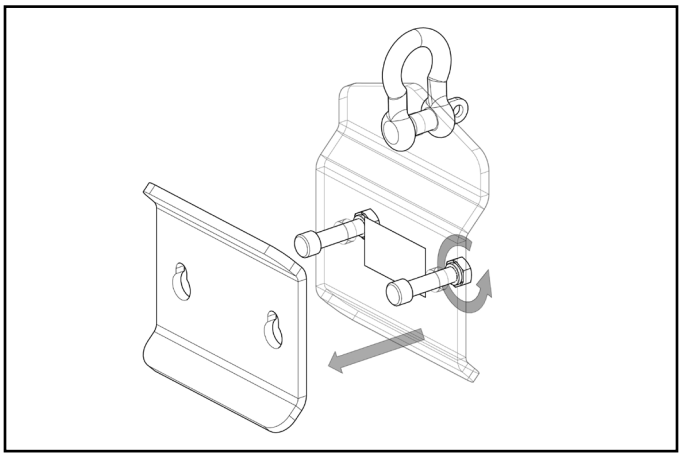
- Screw Pin Anchor Shackle, 2 Ton (16-030, Sold Separately)

# INSTALLATION



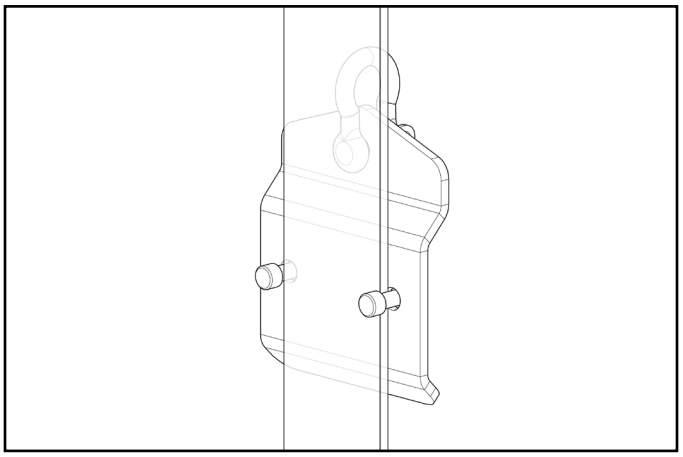
**Step 1: Mount the Holdback**

- Mount the holdback with a shackle to a rated rigging point.



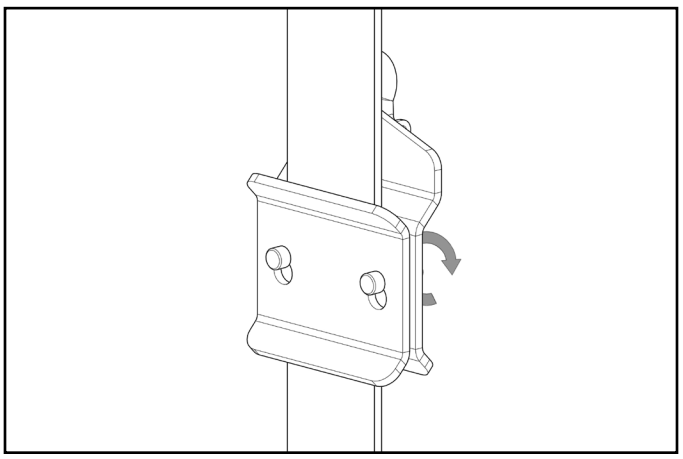
**Step 2: Remove the Clamp Bracket**

- Loosen the clamp bolts and lift the clamping plate off the holdback bracket



**Step 3: Insert the Belt**

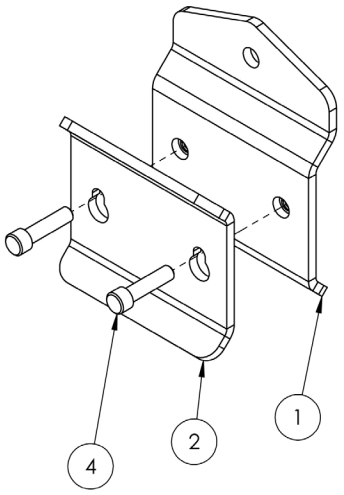
- Lay the belt flat on the holdback bracket, centered between the screws.

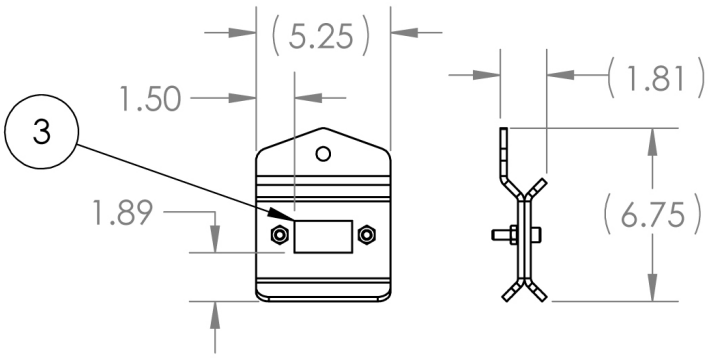


**Step 4: Reinstall the Bracket and Tighten**

- Place the clamp plat back onto the holdback bracket.
- Install the bolts finger tight.
- Tighten the bolts evenly, alternating side to side, to 15 ft-lb.
- *NOTE: For Five-Belt Holdback repeat steps 2 through 4, five times.

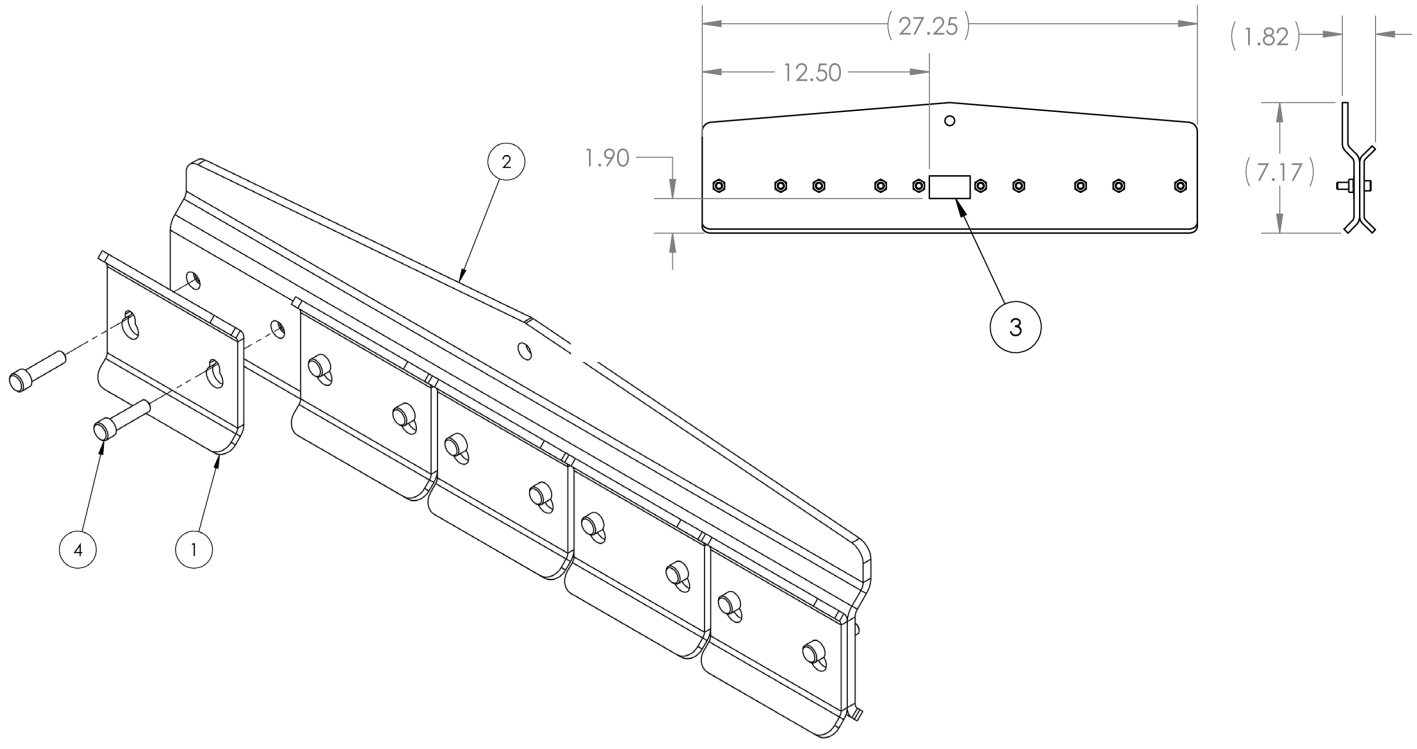
# BILL OF MATERIALS - 70-SBH-A




| Item | Qty | Part No. | Description | Size | Length |
|---|---|---|---|---|---|
| 1 | 1 | 70-10090470 | SINGLE BELT HOLDBACK WELDMENT | - | - |
| 2 | 1 | 70-10088792 | SINGLE BELT HOLDBACK BRACKET | - | - |
| 3 | 1 | LBL-10095225 | SINGLE BELT HOLDBACK STICKER | - | - |
| 4 | 2 | 93309 | SOCKET HEAD CAP SCREW | 3/8-16 | 1 1/2 IN |

# BILL OF MATERIALS - 70-SBH-05




| Item | Qty | Part No. | Description | Size | Length |
|---|---|---|---|---|---|
| 1 | 5 | 70-10088792 | SINGLE BELT HOLDBACK BRACKET | - | - |
| 2 | 1 | 70-10090964 | FIVE BELT HOLDBACK WELDMENT | - | - |
| 3 | 1 | LBL-10095227 | FIVE BELT HOLDBACK STICKER | - | - |
| 4 | 10 | 93309 | SOCKET HEAD CAP SCREW | 3/8-16 | 1 1/2 IN |